



- CONTACTS INCLUDED IN ASSEMBLY.
 △ MATL: STEEL, PER ASTM-A-109.
 △ FINISH: CADMIUM PER QQ-P-416.
 △ CONTACT
 BODY MATL: BERYLLIUM COPPER PER ASTM-B-197.
 BODY FINISH: PLATED GOLD, .000050 MIN THK PER ASTM-B-488 OVER NICKEL, .000050 MIN THK PER QQ-N-290.
 HOOD MATL: STAINLESS STEEL PER ASTM-A-167.
 HOOD FINISH: PASSIVATED PER ASTM-A-380
 △ FINISH: PLATED ZINC .00020 MIN THK PER ASTM-B-633. YELLOW CHROMATE FINISH.
 △ MATL: BRASS PER ASTM-B-36.
 △ FINISH: PLATED GOLD, .000050 MIN THK PER ASTM-B-488 OVER COPPER, .000100 MIN THK PER MIL-C-14550.
 △ CONTACT
 BODY MATL: BERYLLIUM COPPER PER ASTM-B-197.
 BODY AND HOOD FINISH: PLATED GOLD, .000050 MIN THK PER ASTM-B-488 OVER COPPER, .000100 MIN THK PER MIL-C-14550.
 HOOD MATL: BRASS PER ASTM-B-36
 △ FINISH: PLATED ZINC PER ASTM-B-633 .000200 MIN THK WITH SUPPLEMENTARY CHROMATE (Cr3+).

△6 △9	△2 △9	△4	-	5-212559-1
△6 △7	△7 △6	△4	4U884 SOCN R10002677-0101	212559-5
OBSOLETE	-	-	-	212559-4
△6 △7	△7 △6	△4	(1J02-101)	212559-3
△6 △7	△7 △6	△8	-	212559-2
△6 △5	△2 △3	△4	-	212559-1
EYELET	SHELLS	CONTACT	CUSTOMER P/N	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWING NO.	RESTRICTED TO
0 PLC ± -	1 PLC ± -	A1 00779	-
2 PLC ± -	3 PLC ± .005 [0.13]	SCALE 4:1	SHEET 1 OF 1
4 PLC ± -	ANGLES ± -	REV P	

THIS DRAWING IS A CONTROLLED DOCUMENT. DIN T. THOMPSON 11-07-94
 CHK D. MANTIONE 11-10-94
 APVD D. MANTIONE 11-10-94
 NAME Tyco Electronics Corporation
 Harrisburg, PA 17105-3608
 PRODUCT SPEC
 APPLICATION SPEC
 SIZE A1
 WEIGHT
 CUSTOMER DRAWING